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# SAFETY DATA SHEET

## 1. Identification

**Product name** ECOCOOL 411  
**Other means of identification** No data available.  
**Recommended use:** Metalworking fluid  
**Restrictions on use:** Industrial use only

### Manufacturer/Importer/Supplier/Distributor Information

#### Manufacturer

**Company Name:** Fuchs Lubricants Canada Ltd. - Eastern Division  
**Address:** 405 Dobbie Drive  
P.O. Box 909  
Cambridge, ON N1R 5X9  
**Telephone:** 519-622-2040  
**Fax:** 519-622-2220  
**Contact Person:** Technical Services Department

**Emergency telephone number:** 519-622-2040

## 2. Hazard(s) identification

### Hazard Classification

#### Health Hazards

Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2A
Toxic to reproduction	Effects on or via lactation

### Label Elements

**Hazard Symbol:**



**Signal Word:** Warning

**Hazard Statement:** Causes skin irritation.  
Causes serious eye irritation.  
May cause harm to breast-fed children.



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## Precautionary Statements

**Prevention:** Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Obtain special instructions before use. Do not breathe dust or mists. Avoid contact during pregnancy/while nursing. Do not eat, drink or smoke when using this product.

**Response:** If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. If exposed or concerned: Get medical advice/attention. Specific treatment (see this label). Take off contaminated clothing.

**Disposal:** Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Other hazards which do not result in GHS classification:** None.

### Unknown toxicity - Health

Acute toxicity, oral	28.07 %
Acute toxicity, dermal	42.07 %
Acute toxicity, inhalation, vapor	100 %
Acute toxicity, inhalation, dust or mist	63.74 %

## 3. Composition/information on ingredients

### Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Mineral oil	Confidential	10 - <20%
Chlorinated paraffin	Confidential	5 - <10%
Borate Ethanolamide	Confidential	1 - <5%
Ethoxylated alcohol	Confidential	1 - <5%
Triethanolamine	102-71-6	1 - <5%
Hexylene glycol	107-41-5	1 - <5%
Monoethanolamine	141-43-5	0.1 - <1%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

## 4. First-aid measures



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<b>Ingestion:</b>	Call a POISON CENTER/doctor/.../if you feel unwell. Rinse mouth.
<b>Inhalation:</b>	Move to fresh air. Call a POISON CENTER/doctor/.../if you feel unwell.
<b>Skin Contact:</b>	Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.
<b>Eye contact:</b>	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

## Most important symptoms/effects, acute and delayed

**Symptoms:** No data available.

## Indication of immediate medical attention and special treatment needed

**Treatment:** Get medical attention if symptoms occur.

## 5. Fire-fighting measures

**General Fire Hazards:** No unusual fire or explosion hazards noted.

### Suitable (and unsuitable) extinguishing media

**Suitable extinguishing media:** Water spray, fog, CO<sub>2</sub>, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media:** Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical:** Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.

### Special protective equipment and precautions for firefighters

**Special fire fighting procedures:** No data available.

**Special protective equipment for fire-fighters:** Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures:** See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.



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**Methods and material for containment and cleaning up:**

Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.

**Environmental Precautions:**

Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

## 7. Handling and storage

**Precautions for safe handling:**

End-users should follow industry best practices for handling and using this product.

Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Contains amines. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. Wash hands thoroughly after handling. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact during pregnancy/while nursing. Obtain special instructions before use. Do not get in eyes and avoid contact with skin and clothing.

**Conditions for safe storage, including any incompatibilities:**

Store in original tightly closed container. Avoid contact with oxidizing agents. Store away from incompatible materials.

## 8. Exposure controls/personal protection

### Exposure Limits

Chemical name	type	Exposure Limit Values	Source
Mineral oil - Mist.	PEL	5 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Triethanolamine	TWA	5 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values (03 2012)
Hexylene glycol	Ceiling	25 ppm	US. ACGIH Threshold Limit Values (03 2012)
Monoethanolamine	TWA	3 ppm	US. ACGIH Threshold Limit Values (03 2012)
Monoethanolamine	STEL	6 ppm	US. ACGIH Threshold Limit Values (03 2012)
Monoethanolamine	STEL	6 ppm 15 mg/m <sup>3</sup>	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
Monoethanolamine	TWA	3 ppm 8 mg/m <sup>3</sup>	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)

**Protective Measures:**

Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels



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below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

<b>Respiratory Protection:</b>	In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.
<b>Eye Protection:</b>	Wear safety glasses with side shields (or goggles).
<b>Skin and Body Protection:</b>	Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.
<b>Hygiene measures:</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

## 9. Physical and chemical properties

### Appearance

<b>Physical state:</b>	liquid
<b>Form:</b>	No data available.
<b>Color:</b>	Amber
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	No data available.
<b>pH:</b>	9.8
<b>Melting point/freezing point:</b>	No data available.
<b>Initial boiling point and boiling range:</b>	No data available.
<b>Flash Point:</b>	not applicable
<b>Evaporation rate:</b>	No data available.
<b>Flammability (solid, gas):</b>	No data available.
<b>Upper/lower limit on flammability or explosive limits</b>	
<b>Flammability limit - upper (%):</b>	No data available.
<b>Flammability limit - lower (%):</b>	No data available.
<b>Explosive limit - upper (%):</b>	No data available.
<b>Explosive limit - lower (%):</b>	No data available.
<b>Vapor pressure:</b>	No data available.
<b>Vapor density:</b>	No data available.
<b>Relative density:</b>	0.995 (15.6 °C)
<b>Solubility(ies)</b>	
<b>Solubility in water:</b>	Soluble
<b>Solubility (other):</b>	No data available.
<b>Partition coefficient (n-octanol/water):</b>	No data available.



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**Auto-ignition temperature:** No data available.  
**Decomposition temperature:** No data available.  
**Viscosity:** > 20.5 mm<sup>2</sup>/s (40 °C, Measured)

## 10. Stability and reactivity

**Reactivity:** Not reactive during normal use.  
**Chemical Stability:** Material is stable under normal conditions.  
**Possibility of hazardous reactions:** None under normal conditions.  
**Conditions to avoid:** Avoid heat or contamination.  
**Incompatible Materials:** No data available.  
**Hazardous Decomposition Products:** Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

## 11. Toxicological information

### Information on likely routes of exposure

**Ingestion:** May be harmful if swallowed.  
**Inhalation:** Harmful if inhaled.  
**Skin Contact:** Causes skin irritation.  
**Eye contact:** Causes serious eye irritation.

### Symptoms related to the physical, chemical and toxicological characteristics

**Ingestion:** No data available.  
**Inhalation:** No data available.  
**Skin Contact:** No data available.  
**Eye contact:** No data available.

### Information on toxicological effects

#### Acute toxicity (list all possible routes of exposure)

**Oral**  
**Product:** ATEmix (): > 5000 mg/kg

**Dermal**



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**Product:** ATEmix (): > 5000 mg/kg

**Inhalation**

**Product:** Not classified for acute toxicity based on available data.

**Repeated dose toxicity**

**Product:** No data available.

**Skin Corrosion/Irritation**

**Product:** No data available.

**Serious Eye Damage/Eye Irritation**

**Product:** No data available.

**Respiratory or Skin Sensitization**

**Product:** No data available.

**Carcinogenicity**

**Product:** No data available.

**IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

No carcinogenic components identified

**US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogenic components identified

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):**

No carcinogenic components identified

**Germ Cell Mutagenicity**

**In vitro**

**Product:** No data available.

**In vivo**

**Product:** No data available.

**Reproductive toxicity**

**Product:** Effects on or via lactation May cause harm to breastfed babies.

**Specific Target Organ Toxicity - Single Exposure**

**Product:** No data available.

**Specific Target Organ Toxicity - Repeated Exposure**

**Product:** No data available.

**Aspiration Hazard**

**Product:** No data available.



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**Other effects:** Components may cause a risk to the following :  
Liver Kidney

## 12. Ecological information

**General information:** This product has not been evaluated for ecological toxicity or other environmental effects.

## 13. Disposal considerations

**Disposal instructions:** Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

**Contaminated Packaging:** Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

**DOT**  
Not regulated.

**IMDG**  
Not regulated.

**IATA**  
Not regulated.

## 15. Regulatory information

### US Federal Regulations

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**  
None present or none present in regulated quantities.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories**  
Immediate (Acute) Health Hazards  
Delayed (Chronic) Health Hazard

**SARA 313 (TRI Reporting)**  
None present or none present in regulated quantities.





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## US State Regulations

### US. California Proposition 65

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

## 16. Other information, including date of preparation or last revision

**Issue Date:** 27.02.2017

**Revision Date:** 27.02.2017

**Version #:** 1.2

**Further Information:** No data available.

**Disclaimer:** This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.